



The Dreamology Company - Make your dreams come true-

OVERVIEW AVAILABLE GRADES

EPERAN™-PP Product Range

Black EPERAN[™]-PP Grades ⁽¹⁾:

| | | | | | Moulded d | lensity range |
|----------------------|-----------------------|--------------|--------------------------------------|--------------------------------------|-----------------------|----------------------|
| Grade ⁽²⁾ | Bulk density (g/L) | Bags (kg) | Silo ⁽³⁾ (approx. kg) | Particle size (mm) ⁽⁴⁾ | Impregnation (g/L) | Compression (g/L) |
| VB45 | $17,0 \pm 1,5$ | 25 | 1575 | $4,7 \pm 1,0$ | 22 | 30 ~ 45 |
| MB35 | $21,0 \pm 1,5$ | 30 | 1950 | 5,0 ± 1,1 | 25 | 32~40 |
| MB30 | $26,5 \pm 2,0$ | 37 | 2450 | $4,5 \pm 1,0$ | 30 | $38 \sim 50$ |
| VB30 | $25,0 \pm 2,0$ | 37 | 2300 | $3,8 \pm 0,7$ | 30 | $36 \sim 48$ |
| VB24 | $32,0 \pm 2,5$ | 45 | 2950 | $3,6 \pm 0,7$ | 38 | 45 ~ 55 |
| VB20 | $38,0 \pm 2,5$ | 55 | 3550 | $3,\!4 \pm 0,\!7$ | 45 | 55 ~ 70 |
| VX15 | $50,0\pm4,0$ | 150 | 4600 | $3,1 \pm 0,7$ | 60 | $70 \sim 90$ |
| MB13 | $58,0\pm4,0$ | 175 | 5200 | $3,\!4 \pm 0,\!7$ | 65 | $75 \sim 90$ |
| MB12 | $66,0\pm6,0$ | 195/210 | 5800 | $3,2 \pm 0,6$ | 75 | 85~100 |
| MB11 | $74,0\pm8,0$ | 210/235 | 6500 | 3,1 ± 0,6 | 85 | 95 ~ 110 |
| VX11 | $74,0\pm8,0$ | 210/235 | 6500 | $2{,}7\pm0{,}7$ | 85 | 95~110 |
| LB9 | $84,0\pm8,0$ | 235/260 | N/A | $3,3 \pm 0,6$ | 100 | $115 \sim 140$ |
| LB8 | $94,0\pm9,0$ | 260 | N/A | $3,2 \pm 0,6$ | 115 | 120 ~ 145 |
| LB7 | $106,0\pm10,0$ | 260/315 | N/A | $3,1 \pm 0,6$ | 125 | $135 \sim 160$ |
| LB6 | $125,0 \pm 12,0$ | 315/350 | N/A | $2,9 \pm 0,6$ | 150 | 180 ~ 210 |
| LB5 | $155,0 \pm 20,0$ | 425 | N/A | $2,7 \pm 0,6$ | 190 | 220~260 |
| LB3 | $200,0\pm30,0$ | 500 | N/A | $2,5 \pm 0,3$ | 240 | 280 ~ 330 |
| | | | Grades for Secor | ndary Expansion | L | |
| VX15 | $50,0\pm4,0$ | 150 | 4600 | $3,1 \pm 0,7$ | N/A | N/A |
| VX11 | $74,0\pm8,0$ | 210/235 | 6500 | $2,7 \pm 0,7$ | N/A | N/A |

(1) For details, please check the concerned Technical data thase

(2) The numbers in the gradename are the expansion ratios.

(3) For Mega-Trailer volume ($\pm 100 \text{ m}^3$)

(4) Optical measurement (range covers 95 % of all beads)

SUPPLIER

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White EPERAN[™]-PP Grades ⁽¹⁾:

| | | | Silo ⁽³⁾ (approx. kg) | Particle size (mm) ⁽⁴⁾ | Moulded density range | | |
|----------------------|-----------------------|--------------|-------------------------------------|--------------------------------------|-----------------------|----------------------|--|
| Grade ⁽²⁾ | Bulk density (g/L) | Bags (kg) | | | Impregnation (g/L) | Compression (g/L) | |
| M45 | $17,0 \pm 1,5$ | 25 | 1525 | $5,4 \pm 1,2$ | 20 | $26 \sim 30$ | |
| M35 | $21,0 \pm 1,5$ | 30 | 1950 | $5,0 \pm 1,1$ | 25 | $32 \sim 40$ | |
| M30 | $26,5 \pm 2,0$ | 37 | 2450 | $4,5 \pm 1,0$ | 30 | 38 ~ 50 | |
| V23 | 33,0 ± 2,5 | 45 | 3050 | $3,5 \pm 0,7$ | 40 | $50 \sim 60$ | |
| M20 | $38,0 \pm 2,5$ | 55 | 3550 | $3,9\pm0,8$ | 45 | 55~75 | |
| M15 | $50,\!0 \pm 4,\!0$ | 65 | 4600 | $3,5 \pm 0,7$ | 60 | $70 \sim 90$ | |
| V12 | $66,0 \pm 9,0$ | 195 | N/A | $2,8 \pm 0,7$ | 75 | 85~100 | |

Coloured EPERAN[™]-PP Grades ⁽¹⁾:

| | | | | | Moulded density range | | |
|----------------------|-----------------------|--------------|-------------------------------------|--------------------------------------|-----------------------|----------------------|--|
| Grade ⁽²⁾ | Bulk density (g/L) | Bags (kg) | Silo ⁽³⁾ (approx. kg) | Particle size (mm) ⁽⁴⁾ | Impregnation (g/L) | Compression (g/L) | |
| MN30 (blue) | $26,5 \pm 2,0$ | 37 | N/A | $4,5 \pm 1,0$ | 30 | 38 ~ 50 | |
| MN20 (blue) | $38,0 \pm 2,5$ | 55 | N/A | $3,9 \pm 0,8$ | 45 | $55 \sim 70$ | |
| MM20 (grey) | $38,0 \pm 2,5$ | 55 | N/A | $3,9 \pm 0,8$ | 45 | $55 \sim 70$ | |
| MO20 (terracotta) | $38,0 \pm 2,5$ | 55 | N/A | $3,9 \pm 0,8$ | 45 | $55 \sim 70$ | |

(1) For details, please check the concerned Technical datatbase

(2) The numbers in the gradename are the expansion ratios.

(3) For Mega-Trailer volume (± 100 m³)
(4) Optical measurement (range covers 95 % of all beads)

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EPERAN™-PP Grades with specific properties ⁽¹⁾:

| | | | | | Moulded o | lensity range | |
|----------------------|---|-------------|------------------------------------|--------------------------------------|-----------------------|----------------------|--|
| Grade ⁽²⁾ | Bulk density (g/L) | Bags (kg) | Silo ⁽³⁾ (approx.kg) | Particle size (mm) ⁽⁴⁾ | Impregnation (g/L) | Compression (g/L) | |
| | | Grades with | n Dissipative/C | onductive Properti | es (black) | | |
| LD35 | $21,0 \pm 1,5$ | 30 | 1950 | $5,5 \pm 1,0$ | 25 | $32 \sim 40$ | |
| MD22 | $35,0 \pm 2,5$ | 50 | N/A | $4,0 \pm 0,8$ | 40 | $50 \sim 65$ | |
| LD20 | $38,0 \pm 2,5$ | 55 | 3550 | $4,6 \pm 1,0$ | 45 | $55 \sim 70$ | |
| LD15 | $50,0\pm4,0$ | 65 | N/A | $4,3 \pm 1,0$ | 60 | $70 \sim 90$ | |
| MC15 | $50,0\pm4,0$ | 65 | N/A | $4,3 \pm 1,0$ | 60 | $70 \sim 90$ | |
| | Grade | with Radar | Wave Reflectio | on & Attenuation P | roperties (black) | | |
| MW11 | $74,0\pm8,0$ | 210 | N/A | 3,1 ± 0,6 | 115 | 130 ~ 150 | |
| | Grades with Flame Retardant Properties (grey) | | | | | | |
| MH35 | $21,0 \pm 1,5$ | 30 | N/A | $5,0 \pm 1,1$ | 25 | 32~40 | |
| MH24 | $36,0 \pm 2,5$ | 50 | N/A | $4,2 \pm 0,9$ | 42 | 52 ~ 65 | |

(1) For details, please check the concerned Technical datatbase

 $\left(2\right)$ The numbers in the gradename are the expansion ratios.

(3) For Mega-Trailer volume ($\pm 100 \text{ m}^3$)

(4) Optical measurement (range covers 95 % of all beads)

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Black EPERAN[™]-PP Grades with Post-Consumer Recycled (PCR) Content ⁽¹⁾:

| | | | | | Moulded d | lensity range | | | |
|-----------------------------|--|--------------|--------------------------------------|--------------------------------------|-----------------------|----------------------|--|--|--|
| Grade ⁽²⁾ | Grade ⁽²⁾ Bulk density Bags (g/L) (kg) | Bags (kg) | Silo ⁽³⁾ (approx. kg) | Particle size (mm) ⁽⁴⁾ | Impregnation (g/L) | Compression (g/L) | | | |
| Grades with 25% PCR Content | | | | | | | | | |
| MB35R25 | $21,0 \pm 1,5$ | 30 | 1950 | $5,0 \pm 1,1$ | 25 | $32 \sim 40$ | | | |
| VB24R25 | $32,0 \pm 2,5$ | 45 | 2950 | $3,6 \pm 0,7$ | 38 | 45 ~ 55 | | | |
| VB20R25 | $38,0 \pm 2,5$ | 55 | 3550 | $3,4 \pm 0,7$ | 45 | 55 ~ 70 | | | |
| | | | Grades with 30° | % PCR Content | | | | | |
| VX15R30 | $50,0 \pm 4,0$ | 65/150 | 4600 | $3,2 \pm 0,7$ | 60 | $70 \sim 90$ | | | |
| VX11R30 | $74,0\pm8,0$ | 210/235 | 6500 | $2{,}7\pm0{,}7$ | 85 | 95~110 | | | |
| LB7R30 | $106,0\pm10,0$ | 260/315 | N/A | $3,1 \pm 0,6$ | 125 | 135 ~ 160 | | | |
| LB6R30 | $125,0 \pm 12,0$ | 315/350 | N/A | $2,9 \pm 0,6$ | 150 | $180 \sim 210$ | | | |
| | G | rades with | 30% PCR Cont | ent for Secondar | y Expansion | | | | |
| VX15R30 | $50,0 \pm 4,0$ | 65/150 | 4600 | $3,2 \pm 0,7$ | N/A | N/A | | | |
| VX11R30 | $74,0 \pm 8,0$ | 210/235 | 6500 | $2,7 \pm 0,7$ | N/A | N/A | | | |
| | Gr | ades with 3 | 30% PCR Conte | nt with Dissipati | ve Properties | | | | |
| LD35R30 | $21,0 \pm 1,5$ | 30 | 1950 | $5,5 \pm 1,0$ | 25 | $32 \sim 40$ | | | |
| LD20R30 | 38,0 ± 2,5 | 55 | 3550 | 4,6 ± 1,0 | 45 | $55 \sim 70$ | | | |
| LD15R30 | $50,0 \pm 4,0$ | 65 | N/A | 4,3 ± 1,0 | 60 | $70 \sim 90$ | | | |

(1) For details, please check the concerned Technical datatbase

(2) The numbers in the gradename are the expansion ratios.

(3) For Mega-Trailer volume ($\pm 100 \text{ m}^3$)

(4) Optical measurement (range covers 95 % of all beads)

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EPERAN[™] Product Range

Black EPERAN[™] Grades ⁽¹⁾:

| Grade (2) |) | Bulk density (g/L) | Bags (kg) | Silo ⁽³⁾ (approx.kg) | Particle size (mm) ⁽⁴⁾ | Cracking (Atmospheric filling) (g/L) |
|-----------|---|-----------------------|-----------|------------------------------------|--------------------------------------|--|
| HB22 | | $34,5\pm3,5$ | 50/52/55 | NA | $5,7 \pm 1,3$ | 42 |
| HB38 | | $19,5 \pm 2,0$ | 30/32 | NA | $7,1 \pm 1,5$ | 25 |

White EPERAN[™] Grades ⁽¹⁾:

| Grade ⁽²⁾ | Bulk density (g/L) | Bags (kg) | Silo ⁽³⁾ (approx.kg) | Particle size (mm) ⁽⁴⁾ | Cracking (Atmospheric filling) (g/L) |
|----------------------|-----------------------|-----------|------------------------------------|--------------------------------------|--|
| H22 | $34,5\pm3,5$ | 50/55 | NA | $5,7 \pm 1,3$ | 42 |
| H38 | $19,5 \pm 2,0$ | 30/32 | NA | $6,3 \pm 1,1$ | 25 |

Green Planet Expanded Beads Product Range ⁽¹⁾

| Grade | Bulk density (g/L) | Bags (kg) | Silo ⁽³⁾ (approx.kg) | Particle size (mm) ⁽⁴⁾ | Cracking (Atmospheric filling) (g/L) |
|-------|-----------------------|-----------|------------------------------------|--------------------------------------|--|
| L40N | $45,0 \pm 5,0$ | 60 | NA | $4,0 \pm 1,0$ | 57 ~ 70 |

(1) For details, please check the concerned Technical datatbase

(2) The numbers in the gradename are the expansion ratios.

(3) For Mega-Trailer volume (± 100 m³)

(4) Optical measurement (range covers 95 % of all beads)

Disclaimer

All data in this document are for general information purposes only. They are based upon tests performed to our best knowledge and experience, using typical EPP moulding equipment under Kaneka's standard conditions. As many properties will depend largely on part shape and size as well as on moulding parameters, these data can only be considered as indicative. Any data herein may change without prior notice. While we endeavor to keep the information up to date and correct according to the state of the art, we make no representations or warranties of any kind, express or implied, about the completeness, accuracy, reliability or suitability with respect to these data. Any reliance you place on this information is therefore strictly at your own risk. The user itself is responsible for testing the products in order to find out and to determine whether these are suitable for the application as well as to observe any industrial property rights and existing laws and regulations. In no event will we be liable for any loss or damage, or any loss or damage whatsoever arising from loss of profits) arising out of, or in connection with, the use of this information and/or the use, handling, processing or storage of this product.

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